

Date: Thursday, 9/20/2007 3:23:41 PM  
User: Kim Johnston

**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 34725  
Estimate Number : 10392  
P.O. Number : *N/A*  
This Issue : 9/20/2007 S.O. No. : *N/A*  
Prsht Rev. : NC  
First Issue : *N/A* Type : PURCHASED PARTS  
Previous Run : 27236  
Drawing Name : SPRING  
Part Number : D31411  
Drawing Number : D3141 REV A  
Project Number : N/A  
Drawing Revision : A  
Material : *N/A*  
Due Date : 9/27/2007 Qty: 10 Um: Each  
Written By : *[Signature]*  
Checked & Approved By : *[Signature]*  
Comment : Est. A 02.06.12 New issue NG

**Additional Product**

Job Number: 

Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *4644*

Make as per dwg D3141

Possible Supplier: Avialta(replaces Bell p/n 204-032-734-001)

Material release note required

*C 7/10/21*

*(10)*

2.0 204032734001 Spring #204-032-734-001



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
Spring #204-032-734-001

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

*C 7/1/25*

*(3)*

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK  
Check dims to dwg

*En 12/6/26*

*(x3)*

*center*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

*7/9/27*

*(3x)*

*sq*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 2 Date: 21/09/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 9/20/2007 3:23:41 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPRING

Job Number: 34725

Part Number: D31411

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

DD 07/28

Job Completion



u 07.09.28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

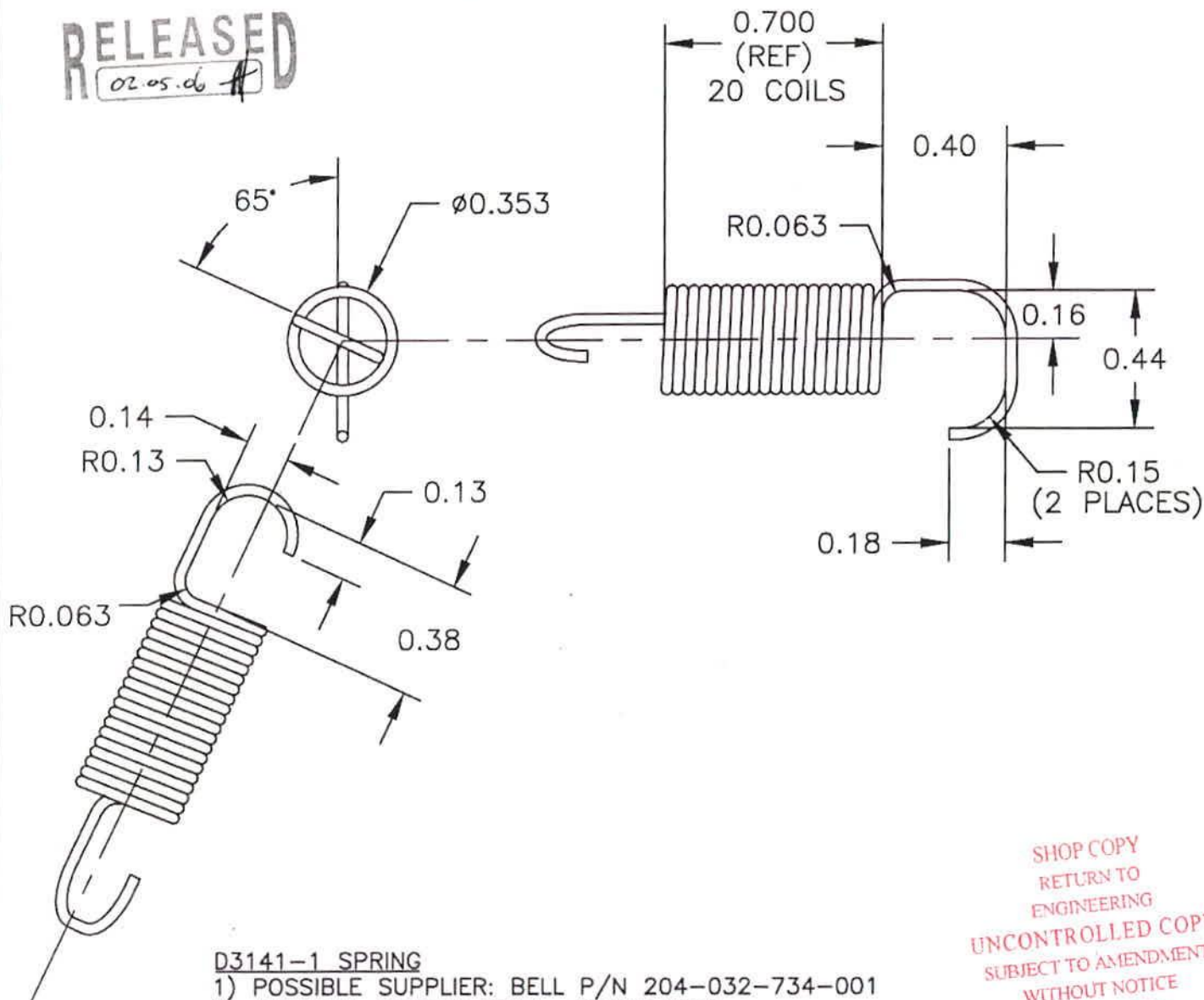


**DART**

DESIGN #	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3141	REV. A SHEET 1 OF 1
DATE 02.05.01		TITLE SPRING	SCALE 2:1
A	02.05.01	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING

RELEASED  
02.05.01



### D3141-1 SPRING

- 1) POSSIBLE SUPPLIER: BELL P/N 204-032-734-001
- 2) MATERIAL: SPRING STEEL,  $\phi 0.035$  WIRE
- 3) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
34725

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**Eagle Copters Maintenance Ltd**

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

**LOT #: LT-07-013482**



Sold To: SO07-02168.001

Sold Date: 9/24/2007 9:28:02PM

**Part No: 204-032-734-001**

Description: SPRING

Serial No:

Condition: New

Qty Sold: 3.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time		0.0

TSO:

Details of work performed/reason for removal

**Receiving Inspection**

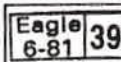
Additional work to be performed upon installation

The maintenance described has been performed in accordance  
with the applicable standards of airworthiness

September 24, 2007

Lic. No./Stamp

Inspector



**Maintenance Release**

# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

## PACKING SLIP

Date Shipped September 24, 2007

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: **SH#-004795**

Manifest number:

Ship To **Dart Aerospace Ltd.**

**1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada**

Ship Via: **FED EX**

Carrier Terms:

Waybill: **7294 2523 2348**

Shipping Instructions: **Attn: Chantelle ship ASAP  
consolidate**

Customer P.O. Number: **P00004644**

Phone **613-632-5200**

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	04-032-734-001	SPRING	Shipping Area	3	Each		LT-07-013482

Sales Order Number: **SO07-02168.001**

Eagle PO Number **PO-07-002758.1**

Comments

Sales Order Number **2007002168**

Parts on Back Order

Customer **Dart Aerospace Ltd.**

Part Number	Part Description	Qty Sold	BackOrder Qty
204-032-734-001	SPRING	<b>10.00</b>	<b>7.00</b>

\* End of Report \*

>> denote that the Packing Slip line item has already been printed.